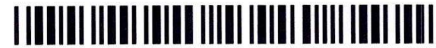




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2229
Job Sheet 183857



Part No: D2229

Job Qty: 6 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: A 02.06.05 New Issue NG IPP Rev:B 07-08-15 Now On WaterJet JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	6 pcs		10/5/18	0.01	0.34	Waterjet 1		SC 18/09/30
110	QC	6 pcs		10/5/18	0.00	0.00	QC2		SC 18/09/30
120	QC	6 pcs		10/5/18	0.00	0.00	QC8		38
140	HandFinish	6 pcs		10/5/18	0.00	0.12	HandFinish1		DR 18/10/18 PAS
150	QC	6 pcs		10/5/18	0.00	0.00	QC7		OCT 02 2018 68
160	Packaging	6 pcs		10/5/18	0.00	0.00	Packaging3	stock 90	OCT 04 2018 9-89
170	QC21-SA	6 Ea		10/5/18	0.00	0.00	QC21		DAS

Part Op Descriptions: **100** - 1-Cut as per Dwg D2229 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

21 OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	.3126 sf (.0521 ea)	100-Waterjet	5007173

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.063	0	135	0

Part Specifications

Specifications could not be found.

Plex 9/27/18 2:22 PM Dart.Gagnon.Michelle

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114729



Part: D2229

Job No: 183857

Serial No/Batch: S114729

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/30/18

09/30/18
09/30/18

DART AEROSPACE LTD		Work Order: 183857
Description: Doubler		Part Number: D2229
Inspection Dwg: D2229 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.50	+/-0.030	2.503	1		VSC-07	
1.810	+/-0.010	1.813	1			
0.690	+/-0.010	0.692	1			
3.00	+/-0.030	3.001	1			
2.343	+/-0.010	2.345	1			
0.656	+/-0.010	0.657	1			
Ø0.3125	+0.006/-0.001	Ø0.3130	1			

Measured by: SL Date: 18/09/30	Audited by: 38 Date: OCT 01 2018	Prototype Approval: N/A Date: N/A
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Rev	Date	Change	Revised by	Approved
A	07.09.06	New Issue	KJ/JLM	B